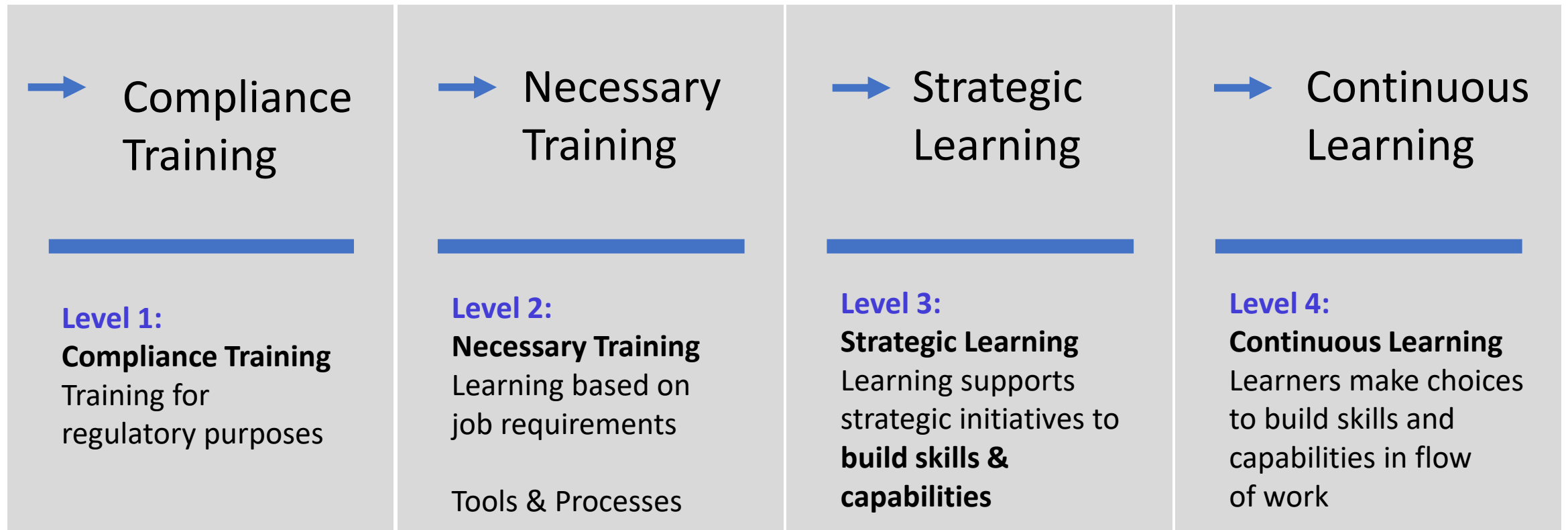


Learning Culture Maturity Model



Creating a Learning Culture

Cargill's Journey

